

INSTALLATION INSRUCTIONS FOR CORROGATED ROOFS

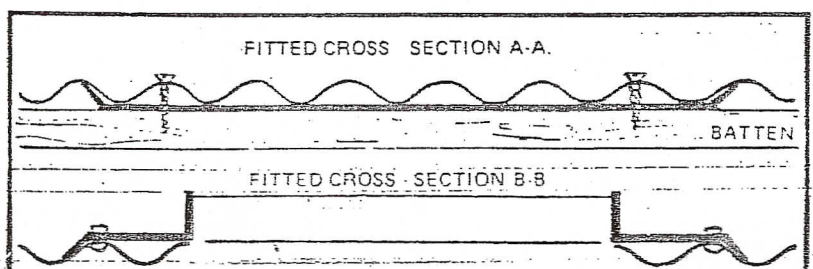
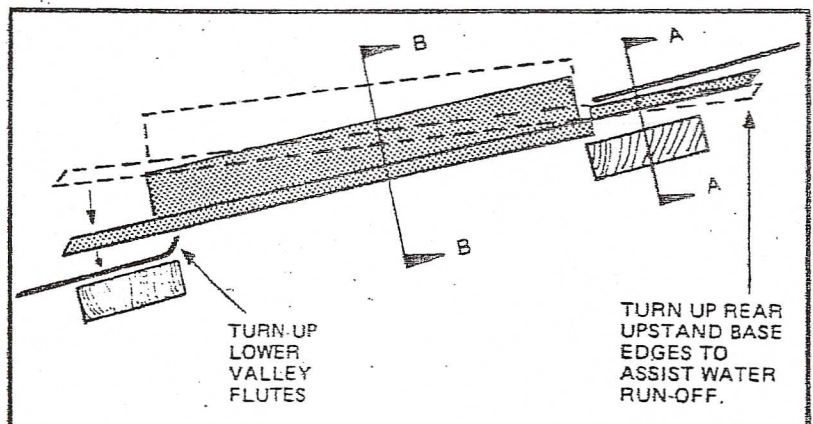
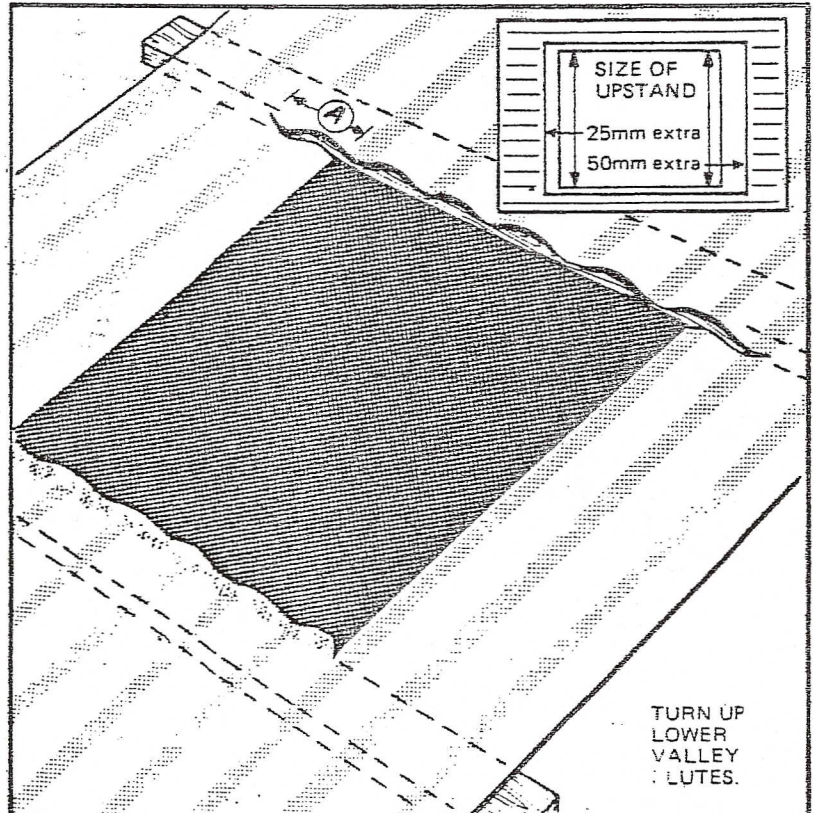
1 Place upstand centrally over required position on roof and adjust upstand so that sloping edges fit into corrugations. Mark out Rooflight opening size on roof, preferably between the purlins or battens. Add 25 mm extra for clearance around three lower edges, and 50 mm for top opening.

2 Cut out marked opening. Cut top edges (A) to exact width of upstand tray. At lower edge of opening, turn up valley flutes.

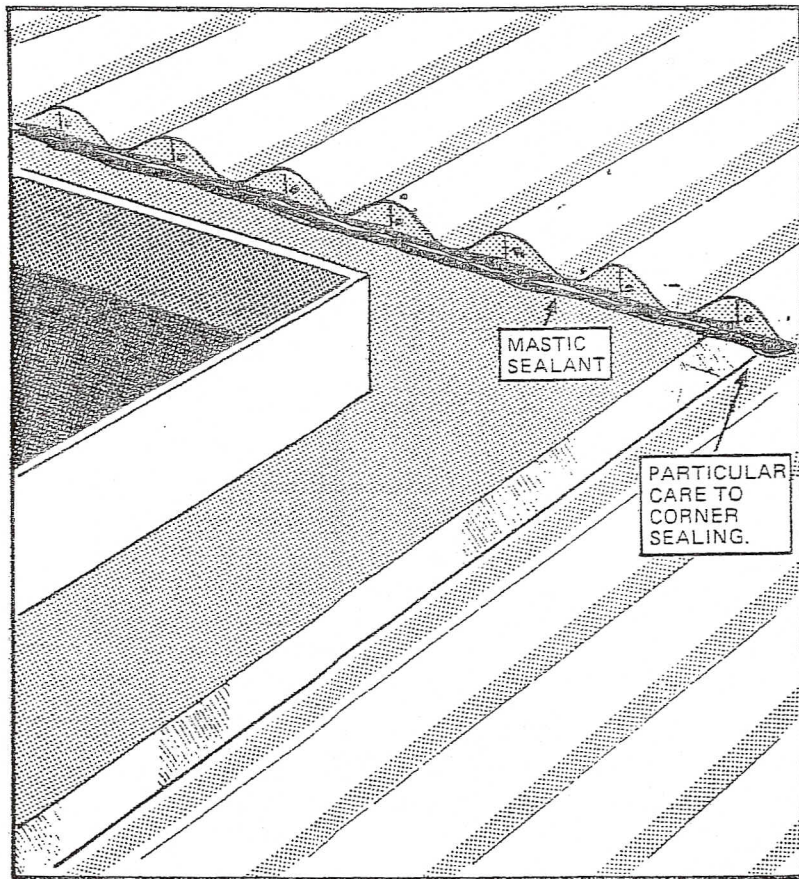
3 Trim with timber between battens or purlins if necessary. Remove roof fixings in sheet all round opening.

4 Turn up top-edge of upstand tray, and slide under roof sheeting and over batten at top edge of opening. Lay down over opening.

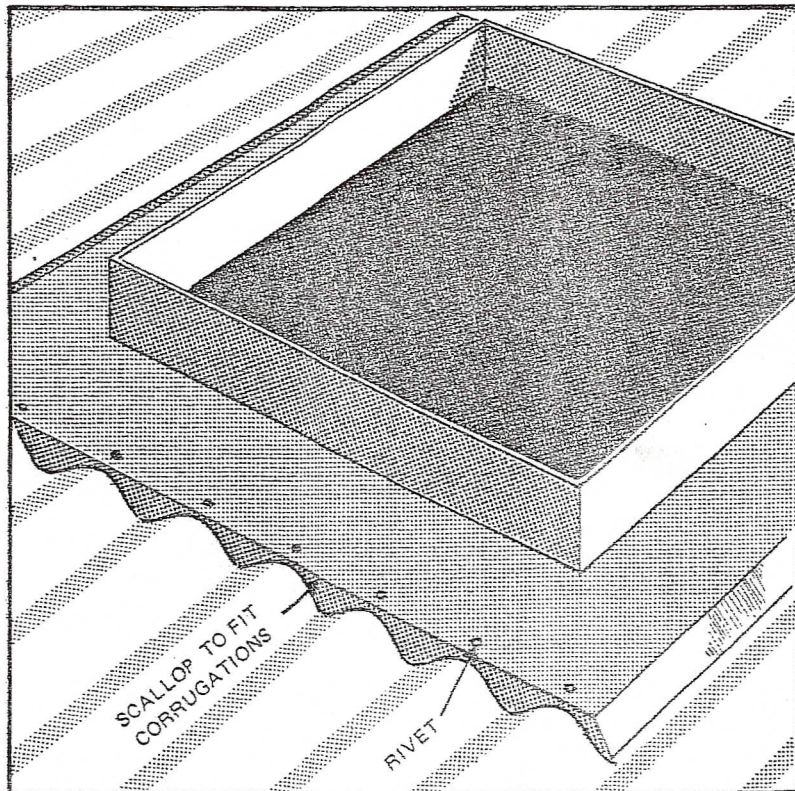
5 Position upstand flashing to suit corrugations, and fix along sides through to corrugation crests with pop rivets, and screw through to battens or purlins.



6 At top edge of upstand, rivet valleys of corrugations to upstand flashing. Cut and fold crests of corrugations down to upstand, rivet and seal with Mastic. Particular attention should be given to sealing the outside top corners of flashing and roof. (see illustration) NOTE: All rivets should be Mastic sealed.



7 Lower edge of upstand flashing, should be either scalloped to suit corrugations, or carefully beaten to mould to sheet profile.



8 Rooflight unit can now be rivetted or screwed to upstand, with a gap of no less than 10mm above base of upstand.

